



Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

HP-15 20L It 1c/2d/3b

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : HP-15 20L It 1c/2d/3b
Product code : 62545

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Heat-transfer medium.
Consumer applications, Professional applications.

1.3 Details of the supplier of the safety data sheet

e-mail address of person responsible for this SDS : Europeanregulatory@macdermid.com

Alpha Assembly Solutions Germany GmbH. Elisabeth-Selbert-Straße 4, 40764 Langenfeld, Germany.	Fernox UK Ltd. 2 Genesis Business Park, Albert Drive, Sheerwater, Woking, Surrey, GU21 5RW. United Kingdom.	MacDermid Alpha Hungary Kft. 2330 Dunaharaszti, Jedlik Ányos utca 2., Hungary.
Tel: +49 21738490313	Tel: +44 (0) 330 100 7750	Tel: +36 24 506 110
E-Mail: sales@fernox.com		

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : UK NPIS 0344 892 0111 (Healthcare professionals only)

Supplier

Telephone number : Carechem24: (+44) 1865 407333; (+44) 1235 239 670 (across Europe)
Hours of operation : 24/7

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Not classified.

The product is not classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.
See Section 11 for more detailed information on health effects and symptoms.

SECTION 2: Hazards identification

2.2 Label elements

Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
<u>Precautionary statements</u>	
General	: P103 - Read carefully and follow all instructions. P102 - Keep out of reach of children. P101 - If medical advice is needed, have product container or label at hand.
Prevention	:
Response	:
Storage	:
Disposal	:
Supplemental label elements	: EUH208 - Contains 1,2-benzisothiazol-3(2H)-one. May produce an allergic reaction. EUH210 - Safety data sheet available on request.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
<u>Special packaging requirements</u>	

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
propane-1,2-diol	REACH #: 01-2119456809-23 EC: 200-338-0 CAS: 57-55-6	≥25 - ≤50	Not classified.	[2]
1,2-benzisothiazol-3(2H)-one	EC: 220-120-9 CAS: 2634-33-5 Index: 613-088-00-6	<0.05	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 2, H411 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

SECTION 3: Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- | | |
|-----------------------------------|--|
| Eye contact | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. |
| Inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. |
| Skin contact | : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. |
| Ingestion | : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. |

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- | | |
|---------------------|---------------------|
| Eye contact | : No specific data. |
| Inhalation | : No specific data. |
| Skin contact | : No specific data. |
| Ingestion | : No specific data. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | |
|----------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | |
|---------------------------------------|---|
| Suitable extinguishing media | : Use an extinguishing agent suitable for the surrounding fire. |
| Unsuitable extinguishing media | : None known. |

5.2 Special hazards arising from the substance or mixture

- | | |
|--|--|
| Hazards from the substance or mixture | : In a fire or if heated, a pressure increase will occur and the container may burst. |
| Hazardous combustion products | : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide |

5.3 Advice for firefighters

- | | |
|---|---|
| Special protective actions for fire-fighters | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Special protective equipment for fire-fighters | : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 5 to 30°C (41 to 86°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

- Recommendations** : No specific measures identified.
- Industrial sector specific solutions** : No specific measures identified.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

Product/ingredient name	Exposure limit values
propane-1,2-diol	EH40/2005 WELs (United Kingdom (UK), 1/2020). TWA: 10 mg/m ³ 8 hours. Form: Particulate TWA: 474 mg/m ³ 8 hours. Form: total vapour and particulates TWA: 150 ppm 8 hours. Form: total vapour and particulates

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

EU DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
propane-1,2-diol 1,2-benzisothiazol-3(2H)-one	DNEL	Long term Inhalation	10 mg/m ³	General population	Local
	DNEL	Long term Inhalation	10 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	50 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	168 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	0.345 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.966 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.2 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	6.81 mg/m ³	Workers	Systemic

EU PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: None assigned.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. < 1 hour (breakthrough time): disposable vinyl

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: None assigned.

SECTION 8: Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: None assigned.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties**Appearance**

- Physical state** : Liquid.
- Colour** : Red.
- Odour** : No specific data.
- Odour threshold** : Not tested
- Melting point/freezing point** : There are no data available on the mixture itself.
- Initial boiling point and boiling range** : 100°C (212°F)
- Flammability (solid, gas)** : There are no data available on the mixture itself.
- Upper/lower flammability or explosive limits** : There are no data available on the mixture itself.
- Flash point** : Open cup: >93°C (>199.4°F) [Estimated.]
- Auto-ignition temperature** : >371°C (>699.8°F)
- Decomposition temperature** : There are no data available on the mixture itself.
- pH** : There are no data available on the mixture itself.
- Viscosity** : There are no data available on the mixture itself.
- Solubility(ies)** :
Not available.

- Solubility in water** : There are no data available on the mixture itself.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Vapour pressure** : <3.2 kPa (<23.8 mm Hg)
- Evaporation rate** : There are no data available on the mixture itself.
- Relative density** : 1.029
- Vapour density** : There are no data available on the mixture itself.
- Explosive properties** : There are no data available on the mixture itself.
- Oxidising properties** : There are no data available on the mixture itself.
- Particle characteristics**
- Median particle size** : Not applicable.

9.2 Other information

- SAPT** : Not relevant/applicable due to nature of the product.

SECTION 10: Stability and reactivity**10.1 Reactivity** : Not available.**10.2 Chemical stability** : The product is stable.**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.**10.4 Conditions to avoid** : No specific data.**10.5 Incompatible materials** : No specific data.**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
HP-15	LD50 Oral	Rat - Female	2001 mg/kg	-
propane-1,2-diol	LD50 Dermal	Rabbit	20800 mg/kg	-
1,2-benzisothiazol-3(2H)-one	LD50 Oral	Rat	20 g/kg	-
	LD50 Oral	Rat	1020 mg/kg	-

Conclusion/Summary : Not tested**Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
HP-15	2001	N/A	N/A	N/A	N/A
propane-1,2-diol	20000	20800	N/A	N/A	N/A
1,2-benzisothiazol-3(2H)-one	1020	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
propane-1,2-diol	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Human	-	168 hours 500 mg	-
	Skin - Mild irritant	Woman	-	96 hours 30 %	-
	Skin - Moderate irritant	Child	-	96 hours 30 % C	-
	Skin - Moderate irritant	Human	-	72 hours 104 mg l	-
1,2-benzisothiazol-3(2H)-one	Skin - Mild irritant	Human	-	48 hours 5 %	-

Conclusion/Summary**Skin** : Not tested**Eyes** : Not tested**Respiratory** : Not tested**Sensitisation****Conclusion/Summary**

SECTION 11: Toxicological information**Skin** : Not tested**Respiratory** : Not tested**Mutagenicity****Conclusion/Summary** : Not tested**Carcinogenicity****Conclusion/Summary** : Not tested**Reproductive toxicity****Conclusion/Summary** : Not tested**Teratogenicity****Conclusion/Summary** : Not tested**Specific target organ toxicity (single exposure)**

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Not tested**Potential acute health effects****Eye contact** : No known significant effects or critical hazards.**Inhalation** : No known significant effects or critical hazards.**Skin contact** : No known significant effects or critical hazards.**Ingestion** : No known significant effects or critical hazards.**Symptoms related to the physical, chemical and toxicological characteristics****Eye contact** : No specific data.**Inhalation** : No specific data.**Skin contact** : No specific data.**Ingestion** : No specific data.**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Short term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Long term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Potential chronic health effects**

Not available.

Conclusion/Summary : Not available.**General** : No known significant effects or critical hazards.**Carcinogenicity** : No known significant effects or critical hazards.**Mutagenicity** : No known significant effects or critical hazards.**Reproductive toxicity** : No known significant effects or critical hazards.

SECTION 11: Toxicological information**Other information** : No known significant effects or critical hazards.**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
propane-1,2-diol	Acute EC50 >110 ppm Fresh water	Daphnia - Water flea - Daphnia magna	48 hours
	Acute LC50 1020000 µg/l Fresh water	Crustaceans - Water flea - Ceriodaphnia dubia	48 hours
	Acute LC50 710000 µg/l Fresh water	Fish - Fathead minnow - Pimephales promelas	96 hours
	1,2-benzisothiazol-3(2H)-one	Daphnia - Water flea - Daphnia magna	48 hours
		Crustaceans - Water flea - Ceriodaphnia dubia	48 hours
		Fish - Rainbow trout, donaldson trout - Oncorhynchus mykiss	96 hours
	Acute EC50 1.1 ppm Fresh water		
	Acute LC50 10 to 20 mg/l Fresh water		
	Acute LC50 167 ppb Fresh water		

Conclusion/Summary : Ecological testing has not been conducted on this product.**12.2 Persistence and degradability****Conclusion/Summary** : Not available.**12.3 Bioaccumulative potential**

Product/ingredient name	LogP _{ow}	BCF	Potential
propane-1,2-diol	-1.07	-	low

12.4 Mobility in soil**Soil/water partition coefficient (K_{oc})** : Not available.**Mobility** : Not available.**12.5 Results of PBT and vPvB assessment**

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Waste catalogue

SECTION 13: Disposal considerations

Waste code	Waste designation
16 03 06	organic wastes other than those mentioned in 16 03 05

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-
14.3 Transport hazard class(es)	-	-	-
14.4 Packing group	-	-	-
14.5 Environmental hazards	No.	No.	No.

Additional information

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable - not transported in bulk

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****UK (GB) /REACH****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

EU regulations

SECTION 15: Regulatory information

**Industrial emissions
(integrated pollution
prevention and control) -
Air** : Not listed

**Industrial emissions
(integrated pollution
prevention and control) -
Water** : Not listed

**15.2 Chemical safety
assessment** : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

**Abbreviations and
acronyms** : ATE = Acute Toxicity Estimate
GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and
Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019
No. 720 and amendments
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = GB CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Not classified.

Full text of abbreviated H statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1

Date of printing : 1 June 2023

**Date of issue/ Date of
revision** : 13 May 2023

Date of previous issue : 10 February 2022

Version : 5

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Fernox SDS CLP Europe